

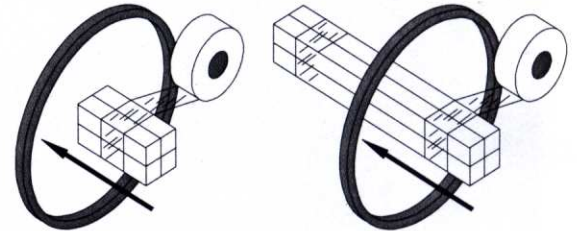


## Stretch Film Bundler

### Method of Operation

The stretch film is held by front and rear grippers below the bed of the machine. Product to be wrapped or banded is placed in position. The foot switch is depressed. When the required number of selected wraps has been made, the stretch film is automatically cut, and sealed, ready for the next product.

The number of wraps (2 to 6) may be pre-selected with the rotary selector switch mounted on the control panel. An infinite number of wraps may be obtained by setting the selector switch to infinity (+) and keeping the foot switch depressed until desired number of wraps are achieved. When the foot switch is released, the last wrap is completed and the stretch film is cut, and sealed.



### Features

### Advantages

|                              |  |
|------------------------------|--|
| <b>Economical</b>            | Stretch film is inexpensive & affordable for all applications - machine usually pays for itself in less than a year  |
| <b>Stretch Film</b>          | Gentle with product, does not damage or bruise corners like narrow steel or plastic strapping                        |
| <b>Film Heat Seal System</b> | Applies a welded seal to the film end as it is cut - eliminating unwrapping  |
| <b>Adjustable Bundling</b>   | Lets you control wrapping tension & the amount of film pre-stretch   |
| <b>Versatility</b>           | Product Sizes - width: 2-19" (depending on height)<br>height: to 10" (depending on width)<br>length: 4" to unlimited |
| <b>Portability</b>           | 4 heavy duty locking casters - no pneumatics - 110 VAC   |
| <b>Ease of Operation</b>     | All functions are preprogrammed at the factory - no programming required by operator                                 |

### Typical Industry Applications

|                        |  |
|------------------------|--|
| <b>Millwork</b>        | Intricate carved moulding, chair rail, coving, dowels, brick mouldings, quarter rounds, base boards, flooring, stair rail, dimension lumber, and much more |
| <b>Wood Products</b>   | Brooms, mops, shovels, rakes, knock-down furniture, kits, hardware   |
| <b>Extrusions</b>      | PVC Piping, metal tubing, siding, bar stock, angle stock, rods, channel, drain tiles   |
| <b>Textiles</b>        | Gloves, socks, pillow cases, sheets, rolled rugs, carpets, linoleum  |
| <b>Retail Premiums</b> | Multi-packing, band retail item plus premium   |
| <b>Printing</b>        | Newspapers, magazines, letterhead, directories, flyers, brochures  |
| <b>Paper</b>           | Folded cartons, corrugated boxes, cores & tubes  |
| <b>Mail Rooms</b>      | Direct mail sorted by postal code, packages  |

#### Cross Banding

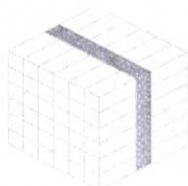
#### Multiple Strapping

#### Bundling

#### Banding

#### Spiral Wrapping

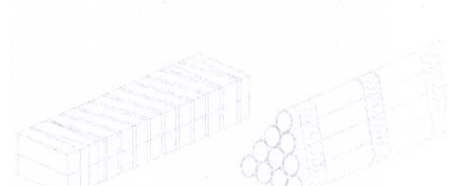
#### Unitizing



## WEXLER PACKAGING PRODUCTS

"The Banding People"

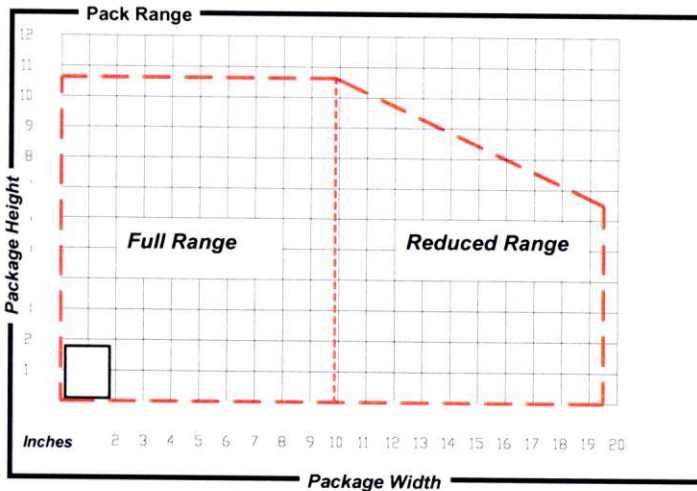
777-M Schwab Road • Hatfield, PA 19440  
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# Specifications

## Range

|                |   |
|----------------|---|
| Product Width  | 2 in - 19 in (50 - 480 mm) (with some height restrictions, see graph below) |
| Product Height | 1 in - 10 in (25 - 265 mm) (with some width restrictions, see graph below)  |
| Product Length | 4 in (100 mm) - unlimited   |



## Stretch Film Specifications

|                  |   |
|------------------|---|
| Width            | 3 inch (76mm) standard<br>2 inch (51mm) optional (adapter required)   |
| Outside Diameter | 8 inch (200mm) maximum  |
| Core Size        | 3 inch (75mm) only  |
| Thickness        | 60 gauge to 250 gauge, depending upon application requirements.   |
| Properties       | A wide range of film types available to meet specific application requirements; High cling films (inside and/or outside), Colored films, UVI rated films. |

## Construction

Tubular 4 in x 2 in welded carbon steel frame, steel enclosures and 4 large swivel-locking casters for portability.

Hardlube coated wear parts, oil permeated bushings, sealed ball bearings, self adjusting tensioners, Nylatron guide rollers and sealed cam followers to provide years of trouble free performance with minimal maintenance.

## Power

|                    |  |
|--------------------|--|
| Requirements       | 115v/60 Hz or 220v/50 Hz -1ph (XL 208/240V only) |
| Electronic Control | Mitsubishi programmable logic controller         |
| Main Drive Motor   | 1/2 hp 120 v AC (XL 2hp 220V)                    |
| Actuator Motor (2) | AC Synchronous                                   |
| Activation         | Standard safety foot switch                      |

## Wrap Cycles

Preprogrammed number of wraps per cycle are selected with the wrap selector switch on the control panel. Automatic settings range from 2 through 6. The infinite setting (+) allows for continuous wrapping until foot switch is released (a minimum of 2 wraps must occur to complete the infinite cycle).

## Rate of Operation

25 - 30 bands per minute can be achieved on 2 wrap cycle setting.  
40—45 bands per minute with the XL model.

## Adjustments

No tools are required to make routine adjustments (changing film, setting tension, cut/seal temperature) and are quick and simple.

## Pre-Stretch

Adjustable film tensioner allow for pre-stretch settings ranging from near 0 to 250% using 60 gauge film. Heavier gauge films reduce the pre-stretch capabilities.

## Safety

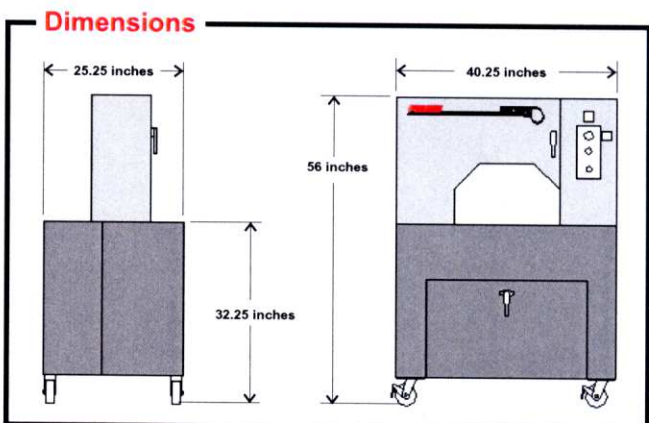
The Flex Strap machine is fully guarded and the hinged front panel is equipped with an electrical interlock which stops the machine when the panel is open. It also comes equipped with a service lock-out switch.

## Patents

Flex Strap is covered by U.S. Patent No. 4,850,177. Other U.S. and foreign patents pending.
























## Weight

|               |                           |
|---------------|---------------------------|
| Net Weight    | Approx. 440 lbs. (200 kg) |
| Gross Weight* | Approx. 520 lbs. (238 kg) |
|               | *shipping weight          |



All illustrations are subject to change without notice and all drawing dimensions are not to scale and are approximate. Drawings shown are for illustration purposes only. All sales are subject to our prevailing terms and conditions of sale.

## FEATURES

-  **2" x 4" CARBON STEEL TUBE FRAME**
-  **14 GAUGE STEEL ENCLOSURES**
-  **PROGRAMMABLE LOGIC CONTROLLER**
-  **PROGRAMMABLE DRIVE MOTOR CONTROLLER**
-  **PROGRAMMABLE TEMPERATURE CONTROLLER**
-  **ADJUSTABLE FILM TENSIONER**
-  **POSITIVE FILM HEAT SEALING SYSTEM**
-  **PATENTED FILM CLAMP & CUT OPERATION**
-  **SELF ADJUSTING DRIVE BELT TENSIONER**
-  **TOOL-FREE QUICK CHANGE FILM UNSPOOLER**
-  **HARDLUBE COATED WEAR PARTS**
-  **STAINLESS STEEL TOP DECKS & PRODUCT GUIDES**
-  **110 V / 60 HZ or 220 V / 50 HZ POWER REQUIREMENT**
-  **SERVICE LOCK-OUT SWITCH**
-  **SAFETY FOOT SWITCH**
-  **HEAVY DUTY LOCKING SWIVEL CASTERS**
-  **REQUIRES NO AIR**
-  **EASILY AUTOMATED**
-  **FULLY ENCLOSED**
-  **EASY SERVICE ACCESS**
-  **LOW MAINTENANCE DESIGN**
-  **FELINS WARRANTY**
-  **MADE IN U.S.A.**



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